## IN THE CLAIMS

Please cancel Claims 56 - 94 without prejudice or disclaimer, and amend the claims as follows:

Claims 1 - 35 (canceled).

- 36. (currently amended) A process for **production of producing** clavulanic acid, or a salt thereof, comprising:
- (a) fermentation of fermenting a clavulanic acid-producing species of Streptomyces in a fermentation broth containing sources of assimilable carbon, nitrogen, and phosphorus, wherein at a starting stage of fermentation the concentration of assimilable phosphorus in the fermentation broth is less than 0.15% w/v; and,
- (b) after the starting stage of fermentation and during a growth phase of the fermentation, adding a further source of assimilable phosphorus to maintain the concentration of growing the species at an assimilable phosphorus concentration between of 0.0015% and to less than 0.15%, and
- (c) subsequently isolating [[the]] clavulanic acid, or a salt thereof, from the fermentation broth.
- 37. (currently amended.) **[[A]] The** process **[[as]] of claimed in** Claim 36, wherein the concentration of **said** assimilable phosphorus is allowed to decrease after cessation of **[[the]] said** growth phase.
- 38. (currently amended) **[[A]]** The process **[[as]]** of claimed in Claim 36, wherein the concentration of said assimilable phosphorus is allowed to decrease after

a fermentation time of 40 hours.

- 39. (canceled).
- 40. (canceled).
- 41. (currently amended)[[A]] <u>The</u> process [[as]] <u>of claimed in</u> Claim 36, wherein the concentration of <u>said</u> phosphorus <u>at the starting stage of upon</u> fermentation is about 0.008%.
- 42. (currently amended) **[[A]]** The process **[[as]]** of claimed in Claim 41, wherein no source of assimilable phosphorus is added used after a fermentation time of 40 hours.
- 43. (currently amended) **[[A]]** The process **[[as]]** of claimed in Claim 36, wherein ammonia is not the sole said source of assimilable nitrogen.
- 44. (currently amended) [[A]] <u>The</u> process [[as]] <u>of claimed in</u> Claim 43, wherein [[the]] <u>said</u> source of assimilable nitrogen does not include <u>said</u> ammonia.
- 45. (currently amended) **[[A]] The** process **[[as]] of claimed in** Claim 36, wherein the **said** source of assimilable phosphorus is sodium phosphate, potassium phosphate, sodium dihydrogen phosphate, potassium dihydrogen phosphate, disodium hydrogen phosphate, dipotassium hydrogen phosphate, or a mixture thereof.
- 46. (currently amended) **[[A]]** The process **[[as]]** of claimed in Claim 45, wherein **[[the]]** said source of assimilable phosphorus is sodium dihydrogen phosphate.
- 47. (currently amended) **[[A]] The** process **[[as]] of claimed in** Claim 36, wherein **[[the]] said species microorganism** is Streptomyces clavuligerus,

Streptomyces jmonjinensis, Streptomyces katsurahamanus, or Streptomyces sp. P6621.

- 48. (currently amended)[[A]] The process [[as]] of claimed in Claim 36, wherein [[the]] said fermentation is a fed batch fermentation, with intermittent or continuous addition use of [[the]] said source of assimilable phosphorus.
- 49. (currently amended) **[[A]] The** process **[[as]]** of claimed in Claim 36, wherein **[[the]]** said source of assimilable carbon is selected from the group consisting of glycerol trioleate, glycerol, and corn starch, and **[[the]]** said source of assimilable carbon is optionally added used during **[[the]]** said growth phase of **[[the]]** said fermentation.
- 50. (currently amended) **[[A]]** The process **[[as]]** of claimed in Claim 49, wherein the concentration of said carbon is between 1.5% and 7.5%.
- 51. (currently amended)[[A]] The process [[as]] of claimed in Claim 36, wherein [[the]] said source of assimilable nitrogen includes soy bean flour or ammonium sulfate, and [[the]] said source of assimilable nitrogen is present in [[the]] said fermentation broth at the starting stage of the upon fermentation and is added during [[the]] said growth phase of [[the]] said fermentation.
- 52. (currently amended) **[[A]]** The process **[[as]]** of claimed in Claim 51, wherein the concentration of said nitrogen is between 0.5% and 15%.
- 53. (currently amended) [[A]] <u>The</u> process [[as]] <u>of claimed in</u> Claim 36, wherein the volume of [[the]] <u>said</u> fermentation broth is greater than 10<sup>4</sup> liters.
- 54. (currently amended) **[[A]]** The process **[[as]]** of claimed in Claim 53, wherein the volume of **[[the]]** said fermentation broth is  $6 \times 10^4$  liters.

- 55. (currently amended) A fed batch fermentation process for the production of producing clavulanic acid, or a salt thereof, comprising:
- (a) **fermentation of fermenting** a clavulanic acid-producing species of Streptomyces in a fermentation broth containing sources of assimilable carbon, nitrogen, and phosphorus,
- (b) after the starting stage of fermentation and during a growth phase of the fermentation, adding further sources of assimilable carbon and nitrogen and adding a further source of assimilable phosphorus to maintain the concentration of growing the species at an assimilable phosphorus concentration between of 0.0015% and to less than 0.15%, and
- (c) subsequently isolating [[the]] clavulanic acid, or a salt thereof, from the fermentation broth.

Claims 56 - 94 (cancelled).